



# 4' (wide) STANDARD ARBOUR (AQ16)

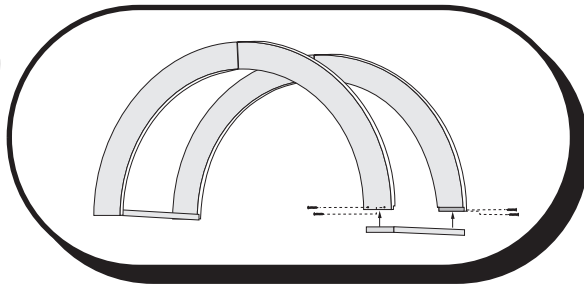


Figure #1

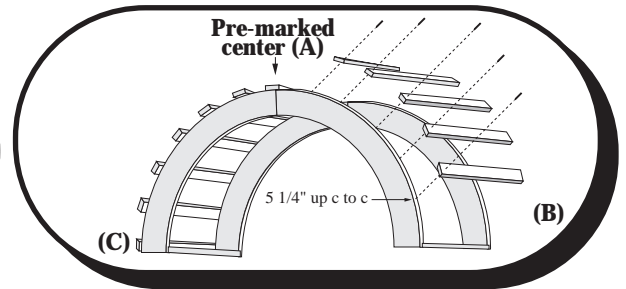


Figure #2

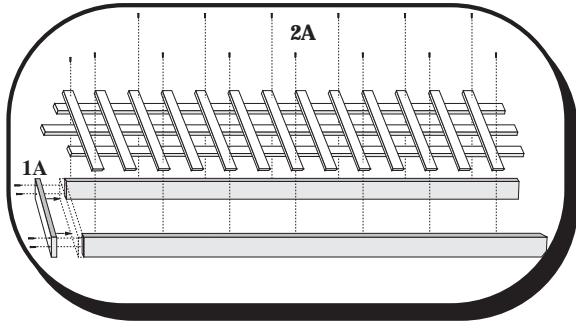


Figure #3

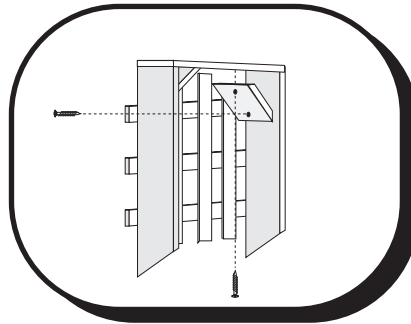


Figure #4

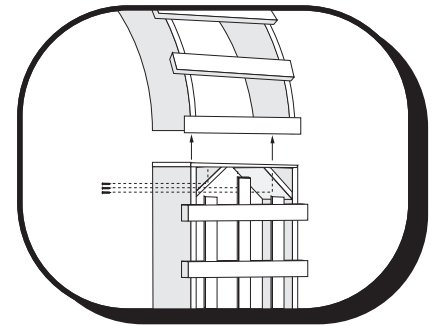


Figure #5

## MATERIALS LIST:

- 2 - Side Lattice Panels,
- 4 - 5/4x4x58 3/4" Side Rails
- 2 - 5/4x4x20 1/2" Top Rails
- 2 - 5/4x4x19" Base Plates
- 2 - Arched Rails
- 4 - Angled Braces
- 17 - 1x2x23" Lath
- 8 - 2" Screws
- 16 - 2 1/2" Screws
- 62 - 13/4" Screws
- 1 - **Driver Bit**

## INSTRUCTIONS:

1. Using the predrilled holes and 8-2 1/2" screws, fasten **Base Plates** between the **Arched Rails**. (Figure #1)
2. Using 1 3/4" screws, fasten the 15 - 1x2x23" lath pcs. to the top of the Arched Rails
  - Install 1- 1x2x23" lath piece at the top middle of the arch (Figure#2- A)
  - Measure 5 1/4" centre to centre with 7-1x2x23" lath to complete one side. Adjust the 1x2 lath to create an equal overhang on both sides of the arch. (Figure #2-B)
  - Install the other 7-1x2x23" lath on the other side of the arch with the same 5 1/4" centre to centre spacing.
3. Fasten **Top Rail** to **Side Rail** using 4-2 1/2" screws. (Figure#3-1A)
4. Fasten **Side Lattice** to Side Rails using 10- 1 3/4" screws on each panel. Check for equal overhang on each side (Figure#3 2A) Check each Side Panel for square by measuring from corner to corner diagonally, adjust arbour sides until the measurements are the same. Fasten **Angle Braces** with 2-13/4" Screws (Figure #4).
5. Set completed top on it's side and attach side section to it. (Figure# 5) Flush the Base Plate and Top Rail and screw in place using 3 - 2" screws. Repeat on the other side.
6. Fasten the remaining 2- 1x2x23" across the joint of the top arch and the side pieces on both sides using 1 3/4" screws. (Figure #2- C)

