

Gothic Arbor with Gate

AB-GO

Assembly Instructions

***WARNING* Heavy! Handle with care! Keep children away from assembly area!**

Tools Required: Adjustable wrench and Philips screwdriver (+ plus driver).

Parts List:

Frame Piece W Hinge	2	Top Pieces	2
Frame Piece w/out Hinge	2	Base pieces	2
Arbor Top Spires	3	Gate Pieces	2
Bolt, Nut, Flat & Lock Washer	6sets		

- 1st) Verify that all part from the part list are present before you begin assembly and read all instructions before you begin.
- 2nd) Assemble the base by slipping the 2 pieces together the male tabs should slip into the female openings.
- 3rd) Take the 2 Frame Pieces that have the gate hinges on them and attach them to the base by the same method used to assemble the base. Be sure that the side of the frame with the hinges are on the same side.
- 4th) Take the 2 frame pieces without hinges and attach them to the frame pieces with hinges the same method of male to female should be used here also. Make sure that the pattern in the frame is the same for all of the frame pieces.
- 5th) To assemble the Top take the Top Spires and secure them to the 2 top pieces. First align the thru hole in the Left and Right Top pieces then align the holes in one of the Top Spires, next slip a bolt thru the aligned holes. Slip a Flat washer and a Lock Washer on to the bolt and secure by hand tightening a nut onto the bolt. Follow this for the second bolt to attach the spire to the Top Piece. Repeat this process for the 2 remaining Top Spires to complete the Arbor Top.
- 6th) Attach the Top assembly to the Arbor Frame pieces by following the same male female assembly style.
- 7th) Take the gate with the latch and slip the hinge pins into the hinge of the left frame piece with hinge. Follow the same for the second gate piece for the right side.
- 8th) Using Adjustable Wrench and Screwdriver tighten all nuts and bolts. Do not over tighten as damage may occur.
- 9th) ***CAUTION** this product is made of cast metal and is brittle. Never force any part of the assembly to fit as it may cause damage.

Maintenance Recommendations:

- Oxidation of cast iron: The cast iron parts of this product are finished with a powder coat process that protects the iron from rusting, however due to the nature of iron rusting is inevitable. It is recommended that any scratched or damaged are of the product due to wear and tear are painted with touch up paint that has been included. Applying a yearly clear epoxy coat is recommended.

Please do not return product to place of purchase – for customer service issues please call 1-866-656-8666 to speak with customer service between the hours of 9am and 5pm Eastern Standard Time. You may also fax or E-Mail any questions or comments to 1-248-652-1105 / service@oakland-living.com.