

ASSEMBLY INSTRUCTION

ITEM # L-GZ253PAL









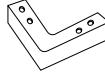
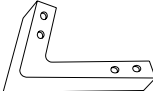
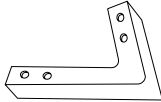
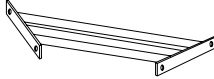
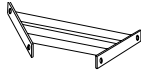
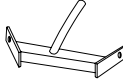
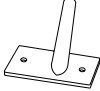

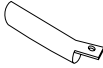





IMPORTANT:

Please read and follow all safety statements, warnings, assembly instructions, use & care directions before attempting to assemble.




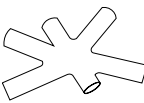
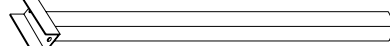
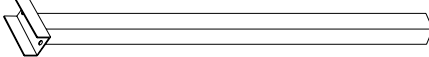
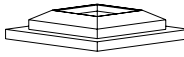







- In order to reduce the risk of personal injury and damage to equipment, basic safety precautions should always be followed when assembling and using this product. Read all instructions carefully before assembly and use.
- Some parts may contain sharp edges. Wear protective gloves if necessary. In order to ensure safe assembly, it is recommended that this product be assembled by at least two people.
- Keep children and pets away from the assembly area.
- Begin the assembly at least 6 feet away from any obstruction, such as a fence, garage, house, overhanging branches, laundry line, or electrical wires.

- Install this gazebo on level ground. This gazebo cannot be permanently staked or attached to a concrete floor or platform. This gazebo is intended for decorative and sunshade purposes only, and is not designed to withstand harsh weather, including high winds, rain, and snow. The fabric is water resistant, but not waterproof, and may leak when exposed to precipitation.
- Verify that all nuts and bolts are tightly secured before and during use.
- **WARNING: Keep flames and heat sources away from the gazebo fabric.**
- The fabric may burn if it is exposed to prolonged contact with a source of heat. The application of any foreign substance to the gazebo fabric may render the flame-resistant properties ineffective.
- **This product is heavy. Do not assemble it alone.**
- **Care & Maintenance**
- Steel components for garden accessories and furniture are treated with rust inhibiting paint that protects them from rust. However, due to the nature of steel, surface oxidation (rusting) will occur if this protective coating is scratched. This is a natural process. To minimize this condition, it is recommended that care be taken when assembling and handling the product in order to prevent the paint from being scratched. If scratching or damage occurs, it is recommended that the area be touched-up immediately with rust inhibiting paint, which is included in the package. Surface rust can be removed easily using a very light application of common cooking oil. If surface oxidation (rusting) occurs and no measures are taken to correct it, the oxidation may start dripping onto the deck or patio, which may cause damaging stains that may be difficult to remove.

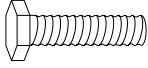

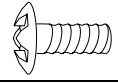
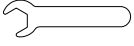
Parts List

Arc Pole 1	A1	2	
Arc Pole 2	A2	2	
Arc Pole 3	B1	2	
Arc Pole 4	B2	2	
Arc Pole 5	C1	2	
Arc Pole 6	C2	2	
Corner Connector 1	D1	2	
Corner Connector 2	D2	2	
Corner Connector 3	D3	2	
Beam Connector 1	E1	2	
Beam Connector 2	E2	2	
Knighthead	E3	2	
Connector 1	F1	2	
Connector 2	F2	2	
Connector 4	F4	2	
Connector 5	F5	2	
Connector 6	F6	2	
Top Pole 1	G1	2	
Top Pole 2	G2	2	
Top Pole 3	G3	2	

Parts List

Top Pole 4	G4	2	
Top Pole 5	G5	2	
Top Pole 6	G6	2	
Top Connector	H	2	
Short Beam	I1	2	
Long Beam	I2	2	
Base Thimble	J	4	
Base Plate	K	4	
Knighthead 1	L	2	
Knighthead 2	M	2	
Knighthead 3	N	2	
Knighthead 4	O	2	
Canopy	P	2	
Rope	Q	1	

Hardware Pack 1

AA	M6X20 Bolt	60 PCS	
BB	M6 Washer	63 PCS	
CC	M6X15 Bolt	3 PCS	
Z	M6 Wrench	1 PC	

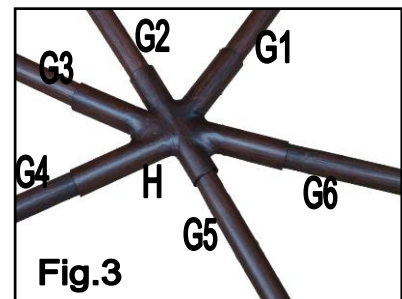
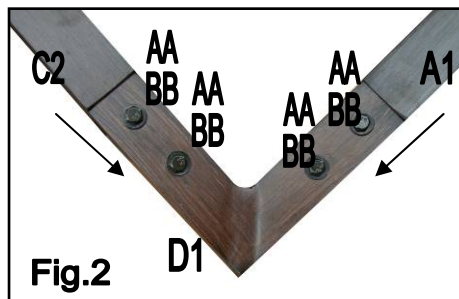
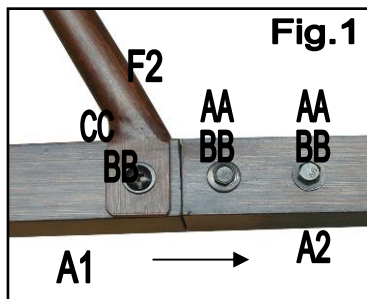
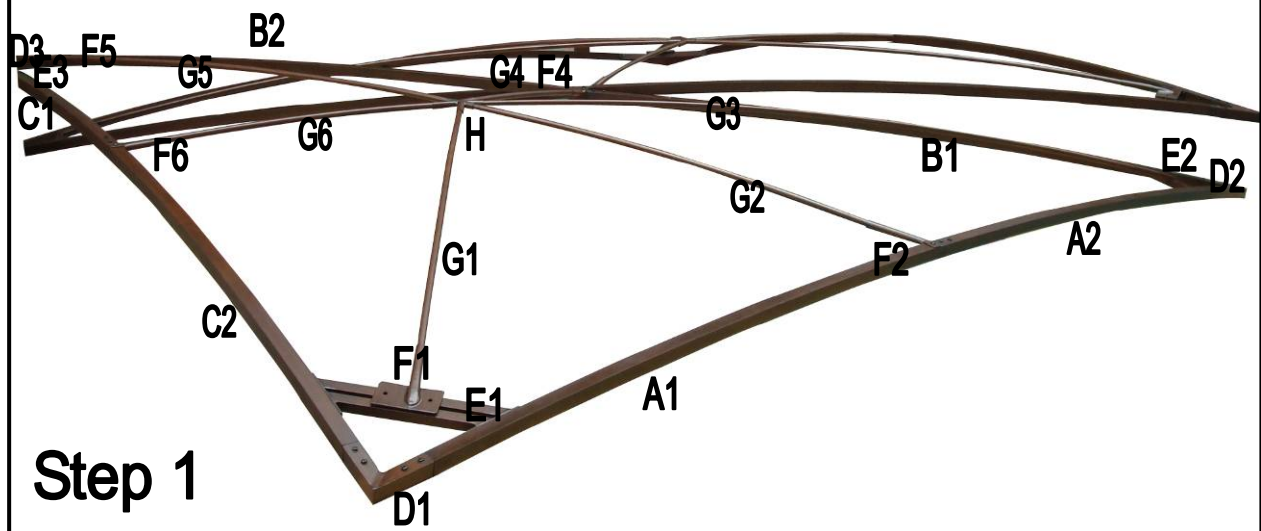


Fig.1: Insert Arc Pole 1(A1) to Arc Pole 2 (A2), using M6X20 Bolt (AA) and M6 Washer (BB) to screw. Then attach Connector 2 (F2) to Arc Pole 1(A1) to Arc Pole 2 (A2) by M6X15 Bolt (CC) and M6 Washer (BB).

Fig.2: Insert Arc Pole 6 (C2) and Arc Pole 1(A1) into Corner Connector 1(D1), then fully tighten by M6X20 Bolt (AA) and M6 Washer (BB).

Fig.3: Insert Top Pole 1(G1), Top Pole 2 (G2), Top Pole 3 (G3), Top Pole 4 (G4), Top Pole 5 (G5), Top Pole 6 (G6) into Top Connector (H).

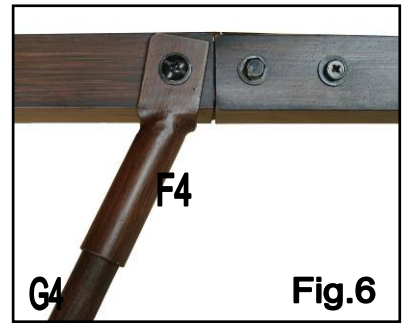
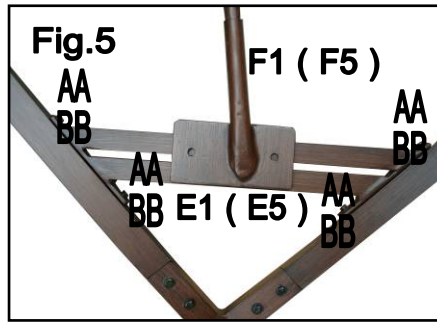
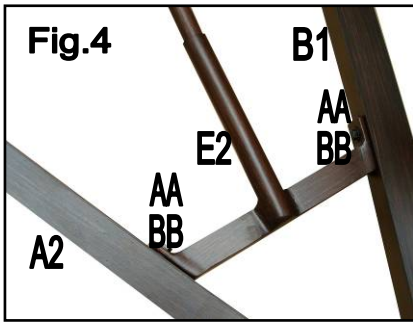
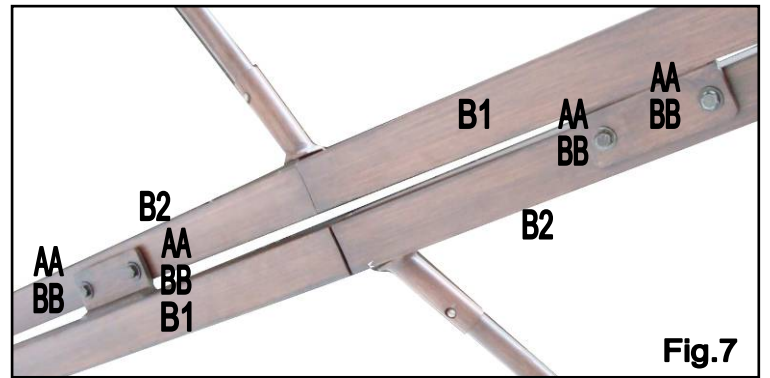


Fig.4: Attach E2 to the middle of Arc Pole 2 (A2) and B1 by M6X20 Bolt (AA) and M6 Washer (BB).



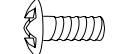
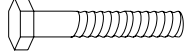

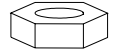
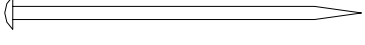
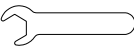
Fig.5: Attach F1 to the middle of C2 and Arc Pole 1(A1)& attach F5 to the middle of B2 and C1 by M6X20 Bolt (AA) and M6 Washer (BB).

Fig.6: Insert Top Pole 1(G1), Top Pole 2 (G2), Top Pole 3 (G3), Top Pole 4 (G4), Top Pole 5 (G5), Top Pole 6 (G6) into Connector 1(F1), Connector 2 (F2), Beam Connector 2 (E2), Connector 4 (F4), Connector 5 (F5), Connector 6 (F6), then put Connector 1(F1) and Connector 5 (F5) on Beam Connector 1 (E1) and Beam Connector 5 (E5).

Fig.7: Attach Arc Pole 3 (B1) to Arc Pole 4 (B2) by M6X20 Bolt (AA) and M6 Washer (BB).



Hardware Pack 2

AA	M6X20 Bolt	20 PCS	
BB	M6 Washer	32 PCS	
CC	M6X15 Bolt	12 PCS	
DD	M8X55 Bolt	8 PCS	
EE	M8 Washer	16 PCS	
FF	M8 Nut	8 PCS	
GG	Φ8x260MM Stake	16 PCS	
W	M8 Wrench	2 PCS	

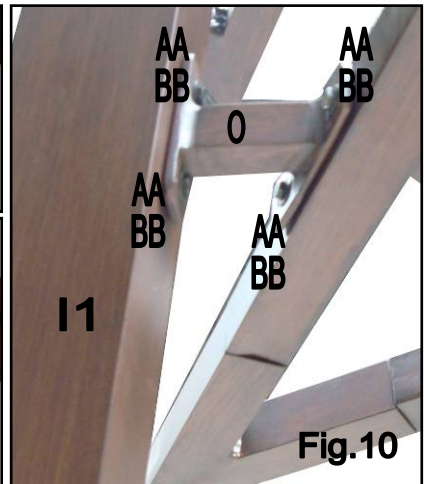
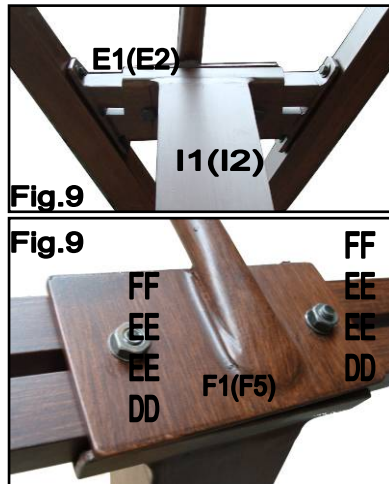
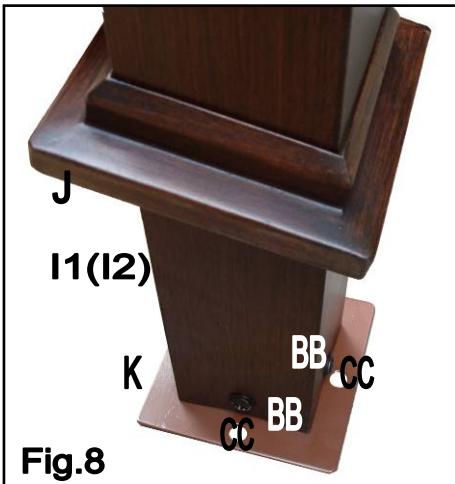
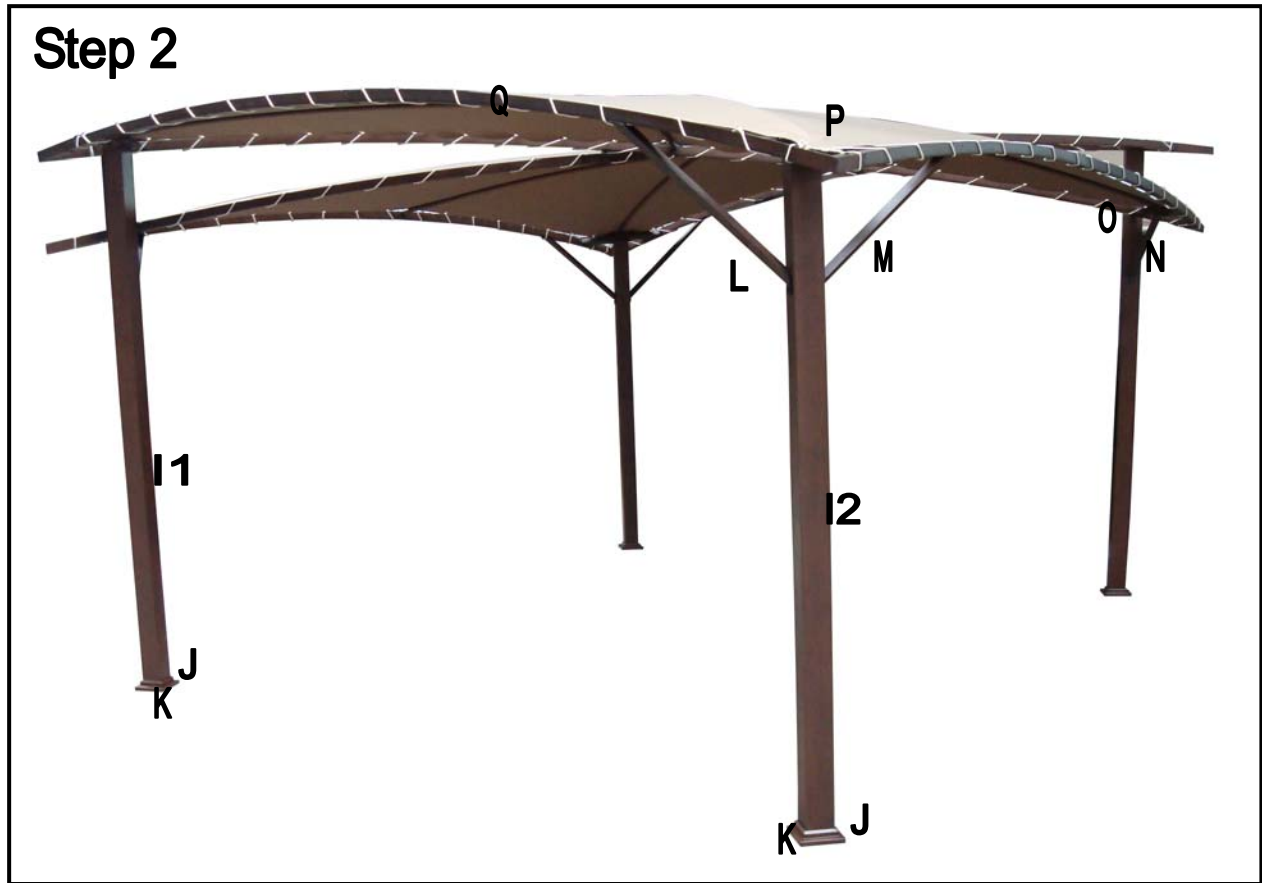


Fig.8: Insert Beam I1(I2) to Base Thimble (J), then attach Base Plate (K) to Beam I1(I2) by M6X15 Bolt (CC) and M6 Washer (BB).

Fig.9: Connect Beam I1(I2) and E1 (E2) by M8X55 Bolt(DD), M8 Washer(EE) and M8 Nut(FF).

Fig.10: Connect Knighthead 4 (O) and I1 by M6X20 Bolt (AA) and M6 Washer (BB), fully tighten.

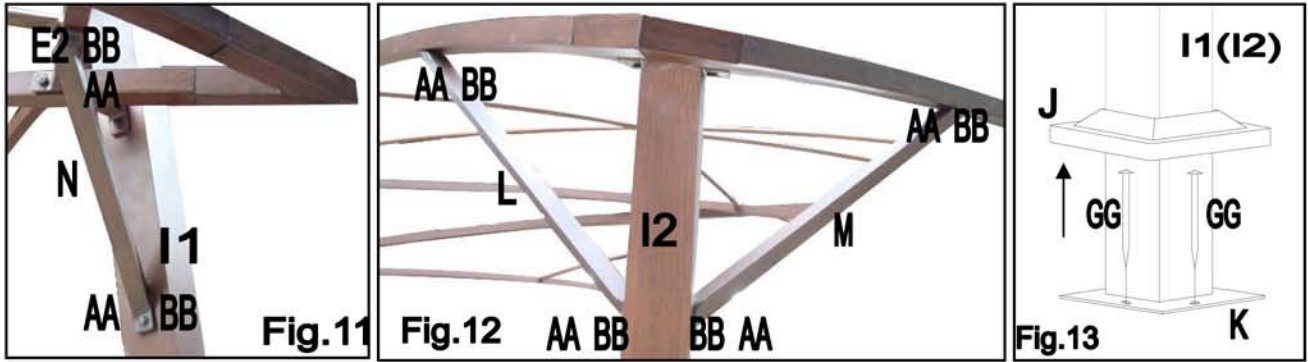


Fig.11: Attach Knighthead 3 (N) to Beam Connector 2 (E2) by M6X20 Bolt (AA) and M6 Washer (BB).

Fig.12: Attach Knighthead 1(L), Knighthead 2 (M) to Long Beam (I2) by M6X20 Bolt (AA) and M6 Washer (BB). Then fix the Canopy (P) to the top of the gazebo by Rope (Q).

Fig.13: Using $\Phi 8 \times 260$ MM Stake (GG) to fix the gazebo.

CUSTOMER SERVICE

Sunjoy Industries warrants to the original purchaser that this item is free from defects in workmanship and materials of your item provided the item was factory-sealed at the time of purchase and is maintained with care and used only for personal, residential purposes. The item is warranted to be free from defects in material or workmanship for a period of 6 months. Should any manufacturing defect arise within this warranty period, Sunjoy Industries will repair or replace (at our option) any defective merchandise upon proof of purchase; however, transportation and delivery costs, as well as labor and material charges to remove or replace parts, remain the responsibility of the purchaser. A purchaser of an "open box," previously-returned, or "clearance" item, as well as original purchasers outside of the warranty period, may obtain replacement parts from Sunjoy Industries for products in current production, at nominal cost.

If you are within the return policy that most stores have, you do have the option of returning this item back to the store which you bought it from for an exchange of the same item, or a refund of the purchase.

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